INSTRUCTION MANUAL

NO. 6404

BARBER COLMAN

Wheelco Instruments

model 404 CAPACITROL

MP MASTER
MA32121

WHEELCO INSTRUMENT DIVISION
BARBER-COLMAN COMPANY, ROCKFORD, ILLINOIS

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INSTRUCTION MANUAL — MODEL 404 INDICATING CONTROLLER

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NOTE: This instruction manual to be given to persons responsible fo installation and maintenance of this instrument.

UNPACKING INSTRUMENT

This Wheelco Instrument and its associated equipment have been carefully manufactured and packed at the factory. Remove the instrument and accessories from the packing box and check items against the packing slip. If the equipment is found to be damaged in transit, report extent of damage to the carrier immediately. Repack in original packing box until ready for installation.

CAUTION:

Handle with care.
Safeguard instrument from shock.
Avoid oil accumulation.
Keep instrument temperature under 130° F.

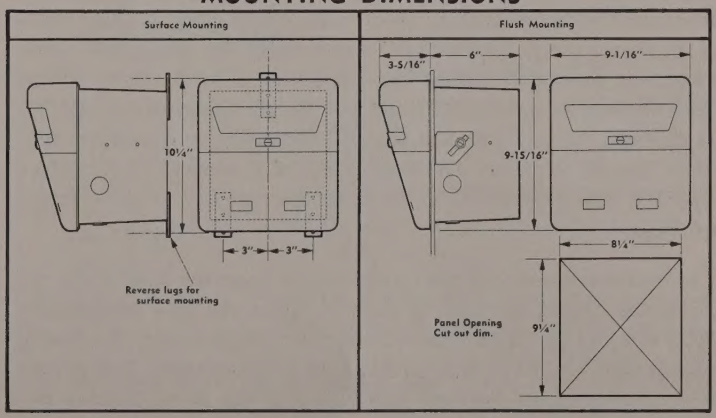
MOUNTING INSTRUCTIONS

Locate the instrument to avoid shock, excessive vibration, moisture and temperatures over 130° F. Avoid furnace walls, radiation of heat, machine frames and outside walls. Provide suitable shelter to avoid moisture and temperature extremes if installed outdoors.

For surface mounting, reverse the three lugs on the back of the instrument housing. See the mounting surface mounting dimension drawing.

For flush or panel mounting, remove the brackets on either side of the instrument housing, insert the instrument through the panel opening, replace the brackets and tighten firmly. See the flush mounting dimension drawing.

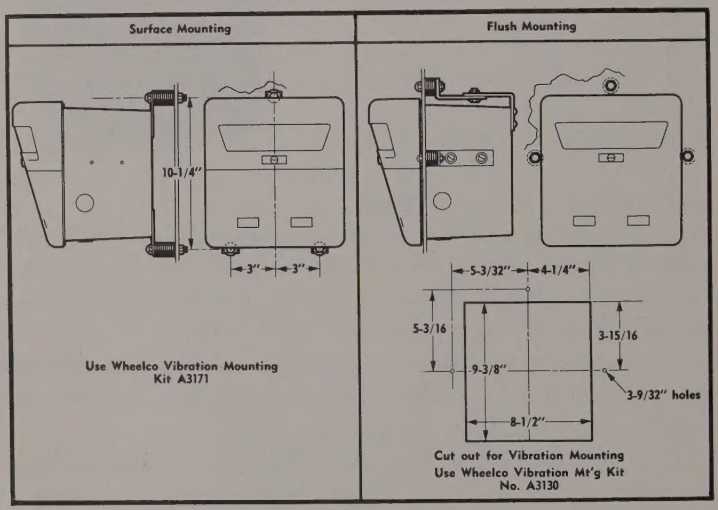
MOUNTING DIMENSIONS



Vibration mounting kits should be used if the vibration causes erratic temperature readings or control. See the vibration mounting dimension drawing for details of surface or flush mounting. Special provisions may have to be considered if the instrument is subjected to severe shock such as from a drop forge or similar type of equipment.

Moderate care should be taken to mount the instrument level.

MOUNTING DIMENSIONS
Vibration Mountings



POWER WIRING

Remove the lower section of the front cover to expose the terminal strips and the control chassis. To expedite wiring, grasp the side plates of the chassis and pull forward to remove. Check the rating plate on the chassis for the supply voltage and frequency. Connect proper voltage and frequency to terminals L1 and L2. Supply voltage should be 105 to 125 volts AC or 210 to 250 volts AC depending on chassis specifications. Run all wiring in rigid conduit, BX or Greenfield, in accordance with the recommended electrical code. Use properly fused switches, see diagram.

The instrument terminals are constructed to insert the wire in the terminal and tighten the binding screw to secure the wire permanently. Solid wire (14 ga.) is recommended for instrument wiring. If stranded wire is used, tin the ends to provide secure connections. Position the wires so they do not interfere with control chassis or the housing gas-

kets. Ground the instrument case; a grounded conduit system is usually sufficient.

THERMOCOUPLE WIRING

Do not run thermocouple lead wire with other power or control wiring except for thermocouple break (TCB) wires, if used. Several thermocouple lead wires may be run in the same conduit if desired.

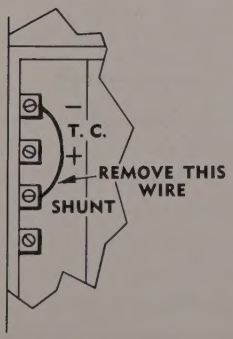
Use only extension lead wire correct for the type of thermocouple (TC) as specified on the scale. The most commonly used types are: Iron-Constantan (I/C), Chromel-Alumel (C/A), Platinum-Platinum 10% Rhodium (Pt/Pt 10% Rh), Platinum-Platinum 13% Rhodium (Pt/Pt 13% Rh) and Heat-Eye. Ordinary copper wire will NOT serve the purpose.

Proper polarity (+) and (—) of the lead wire must be observed to obtain correct readings. The negative wire is usually coded red. Correct polarity of the lead wire can be checked by heating a temporary junction of the lead wire far end. Deflection of the indicator upscale indicates correct polarity of the lead wire.

The thermocouple should then be connected to the lead wire and the indicating pointer should again deflect upscale when the thermocouple hot junction is heated. If the indicator moves downscale, reverse only the connections at the thermocouple head since the lead wire has already been correctly connected to the instrument.

The lead wire may be inserted in the terminal post holes and the binding screw tightened or connected under the screw head if lugs are used. Locate the lead wire so it does not interfere with the control chassis or housing gaskets.

METER SHUNT WIRE



After the instrument is installed, disconnect the jumper wire across terminals "Shunt" and "TC—". This wire is used to shunt or dampen the meter movement for protection during shipping, installation and handling of the instrument but should be removed for normal operation.

NOTE: Replace this shunt wire when handling or reshipping the instrument and position the red control point indicator to the top of the scale.

LINE COMPENSATING RESISTOR (A3152)

The external resistance, combined resistance of the extension lead wire and thermocouple, for which the meter has been calibrated is marked on the meter scale. Most meters are calibrated for 15 ohms (Ext. Res. 15 ohms) which is more resistance than most lead wire runs. The balance of the resistance, 15 ohms minus the actual external resistance, will be inserted on a removable resistance strip located just under the meter section. The resistance value is marked on the strip and is inserted at the time of the original order. Other values are available, however, lead wire length can be changed up to 25 ft. without appreciable error in reading because a high resistance movement is used.

THERMOCOUPLE BREAK PROTECTION (TCB)

The instrument is equipped with thermocouple break (TCB) protection. Essentially it is a small DC voltage that can be wired into the thermocouple circuit to drive the movement upscale in case of an open circuit in the thermocouple, thus passing the control set point and causing the instrument control to go to the off position. It is not necessary to make the TCB connections for normal operation of the instrument, but its use may be desirable on some applications to guard against overheating in event of an open thermocouple.

The preferred method of connecting TCB is shown in Fig. 1. Use extension lead wire as required to make the connection between the instrument TC terminals and the thermocouple head. Use 14 gauge copper wire to connect the TCB terminals to the thermocouple head, observing polarity. Wiring for TCB may be run in the same conduit with thermocouple lead wire. As the resistance of the thermocouple is low compared to the resistance of the meter movement, TCB compensation is seldom required.

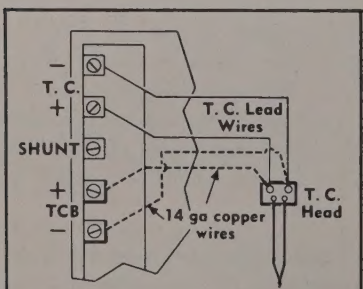


Fig. 1

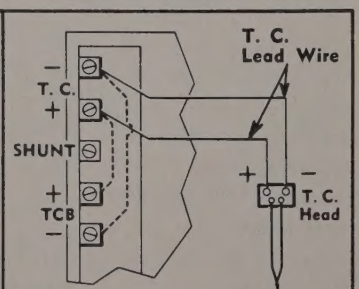


Fig. 2

The optional method of connecting TCB is to use jumpers at the instrument terminals as shown in Fig. 2. As the length of lead wire used affects the amount of TCB compensation required, it is suggested that this method be used with short lead wire lengths, 10 ft. or less and that the amount of TCB error be checked.

To check for TCB operation, disconnect the thermocouple to simulate a broken thermocouple but leave the TCB wires connected to the lead wire. When the instrument is powered, the indicator should drive upscale above the red control set pointer to cause the control to go to the off position.

TCB is not effective on Heat Eye (radiation head) calibrations because of the compensating network in the Heat Eye.

METER ADJUSTMENTS AND CHECK

After the instrument is mounted, check for the cold junction reading of the meter. Disconnect the lead wire at the instrument. The indicator should come to rest at the ambient temperature of the meter; it is NOT supposed to read zero. Place a thermometer at the TC instrument terminals to read ambient temperature.

If the pointer does not come to rest at the ambient temperature, slowly adjust the screw located on top of the front plastic cover. As the meter has automatic cold junction compensation, it is not necessary to make further corrections as the ambient temperature changes.

To check for thermocouple break error (TCB) if it is connected, it is best to have a steady temperature at the hot junction of the thermocouple. Read the temperature at the indicator. For exact reading, position the eye so the reflected image of the pointer on the mirrored strip disappears behind the pointer itself. This reading to be made with power on the instrument. Then disconnect power to the instrument, remove the control chassis, or disconnect the wires at the TCB terminals and note if the indicated temperature drops. Reconnect to see if temperature rises. If a shift in reading is noticed, usually a small amount if any, adjust the screw on the top of the plastic cover, so the reading with TCB powered is at the same point as read with TCB disconnected. If an adjustment was made, the ambient temperature reading will also shift a like amount.

CONTROL SPECIFICATIONS MODEL 404

The Model 404 is an on-off or two position controller with a S.P.S.T. switch with a contact rating of 30 amperes at 115 volts or 20 amperes at 230 volts AC for a non-inductive load such as an electric heating element. The control action occurs when the indicator of the meter crosses the control set point which can be adjusted through the full length of the scale. The instrument load relay is of the mercury plunger type and is actuated by a pilot relay.

The control point setting knob is located just below the instrument scale and is easily adjusted but protected against accidental shifting. Red and green signal lights indicate if the temperature is below or above the control set point.

DESCRIPTION OF ELECTRONIC CIRCUIT

The Model 404 is a development of original Wheelco design. A small vane or flag on the indicating pointer passes between two flat coils mounted on the control set pointer. The output of an oscillator circuit varies depending on the position of the vane in the coils and is fed to a pilot relay which actuates a mercury relay to control heat input to the process. Jacks are provided to facilitate checking the voltage across the pilot relay coil.

OPERATION

The control set point is adjustable by use of the knob just below the indicating scale. The indicating pointer will move to indicate the temperature at the thermocouple.

Normal control operation occurs after approximately a 20 second warm-up period. The green signal light will be on and followed by the red signal light if the control set point is above the meter indicator. The red signal light indicates the instrument load relay contacts are made. The instrument will keep the heat on until the indicator crosses the red control set pointer. The control will then operate to turn the heat off and the red light will turn off and the green light will turn on.

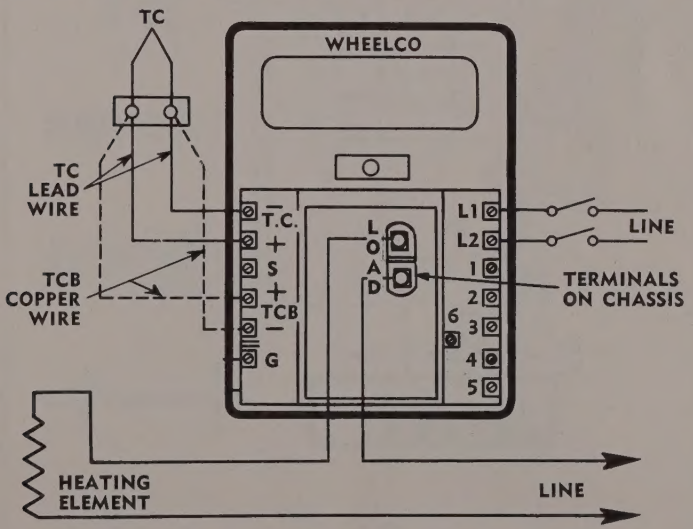
The red signal light indicates the instrument relay is energized to turn the heat on and the green light indicates the heat is off.

CONTROL ADJUSTMENTS

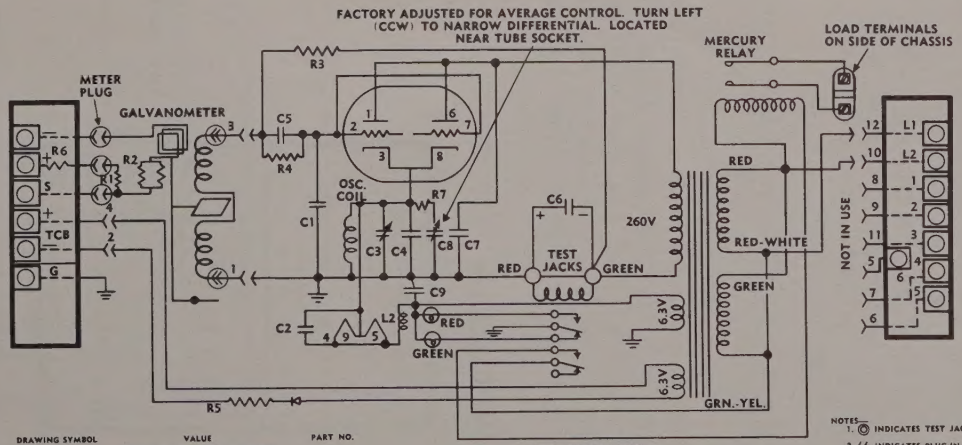
If the control action does not occur as the meter indicator crosses the red control set pointer, make an adjustment of the variable condenser located on the front of the control chassis. A slight adjustment will cause a noticeable change. If completely out of adjustment, position the red pointer well above the meter indicator and turn adjustment completely clockwise. Then turn very slowly counter clockwise until the red signal light turns on. For final adjustment, move the red index across the meter indicator and make small adjustments until the signal lights turn off or on as the pointers coincide.

An adjustable slug capacitor is located close to the electronic tube. It is factory adjusted to require approximately .006 in. motion of the pointer to the cause control action to change from ON to OFF. This setting handles the majority of applications. If it is desired to widen the operating differential of the instrument relay, use a small screw driver and turn clockwise to cause the slug to go deeper in the capacitor. To narrow the operating differential, screw to the left or counter-clockwise. Too narrow an operating differential may cause a chatter of the instrument relay.

EXTERNAL WIRING DIAGRAM



CONTACT RATING, 30 AMP. AT 115V OR 20 AMP. AT 230V NON-INDUCTIVE LOAD



DRAWING SYMBOL	VALUE	PART NO.
	THERMOCOUPLE RANGE MULTIPLIER	
R1	TEMP. COMP. RES.	A3049-1
R2	8.2 MEGOHM	40-089
R3	4.7 MEGOHM	CYZR 170-18
R4	27,000 OHMS	CYZR 170-7
R5	LEAD. COMP. RES.	A3041
R6	15 MMF	39-109
C1	.001 MFD	39-063
C2	8-50 MMF	39-105
C3	47 MMF	39-080
C4	.02 MFD	39-063
C5	8 MFD	39-031
C6	.0047 MFD	39-088
C7	12AU7	CYZP 70-9
TUBE	60 C	30-065
TRANSFORMER	25 C	30-066
C8	1-8 MMF	39-111
R7	560 OHM	CYZR-52
L2	FIL. CHOKE	30-083
C9	.002	39-100

ALT. CONNECTIONS FOR 230V SUPPLY

12 RED
115 P
RED-WHITE
GREEN
115 P
10 GREEN-YELLOW

NOTES
1. ◎ INDICATES TEST JACKS
2. ⊣⊢ INDICATES PLUG-IN PINS ON CHASSIS

CHASSIS SOCKET IN COMPARTMENT

11	9	7	5	3	1	
12	10	8	6	4	2	

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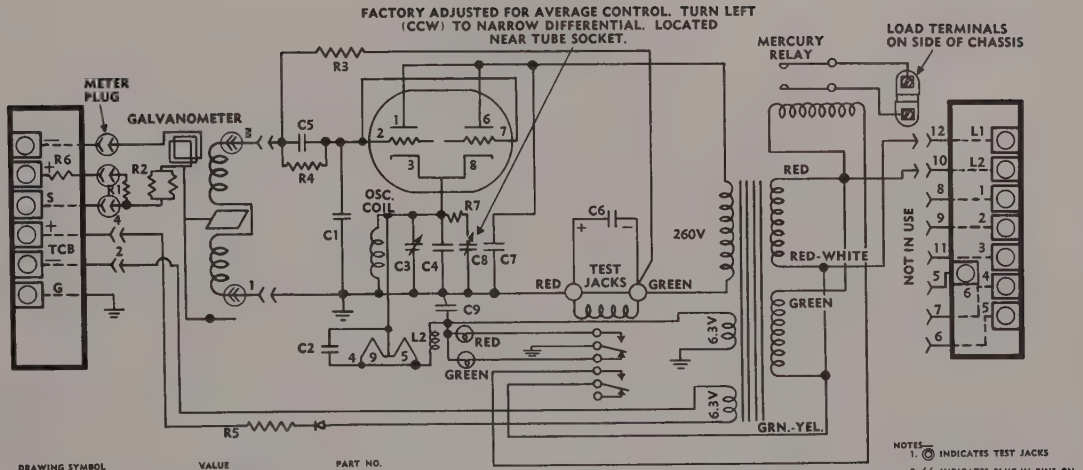
BARBER-COLMAN CO.
WIRING DIAGRAM
MODEL 404
INSTRUCTION NO. 6404



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R2	8.2 MEGOHM	40-089
R3	4.7 MEGOHM	CYZR 170-18
R4	27,000 OHMS	CYZR 170-7
R5	LEAD. COMP. RES.	A3041
R6	15 MMF	39-109
C1	.001 MFD	39-063
C2	8-30 MMF	39-105
C3	47 MMF	39-080
C4	.02 MFD	39-062
C5	8 MFD	39-031
C6	.0047 MFD	39-088
C7	12AU7	CYZP 70-9
C8	60 C	30-065
C9	25 C	30-066
TUBE	1-8 MMF	39-111
TRANSFORMER	360 OHM	CYZR-52
	FIL. CHOKE	30-083
CB	.002	39-100
R7		
L2		
C9		

ALT. CONNECTIONS FOR 230V SUPPLY

12 — RED — 115 P — RED-WHITE — GREEN — 115 P — 10 — GREEN-YELLOW

NOTES
1. ◎ INDICATES TEST JACKS
2. -(- INDICATES PLUG-IN PINS ON CHASSIS

CHASSIS SOCKET IN COMPARTMENT

11	9	7	5	3	1
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WHEELCO INSTRUMENTS DIV.
BARBER-COLMAN CO.
WIRING DIAGRAM
MODEL 404
INSTRUCTION NO. 6404

METER MAINTENANCE AND SERVICING

While the 400 Series instrument is well designed and manufactured of high grade components, it is worthwhile to have information for emergency servicing. Where a number of instruments are located in the same area, many parts are interchangeable and allows a minimum inventory.

In event of trouble, the serviceman should familiarize himself with the process and instrument application to ascertain the exact function of the instrument as applied. The trouble usually can be traced to two basic problems, measurement or control.

If the measured temperature is known to be in error, check the following:

(1) Open thermocouple circuit, such as break in thermocouple or lead wiring.

(2) Deteriorated T. C. hot junction due to burning.

(3) Shorted, grounded, or damp lead wire or thermocouple except the thermocouple hot junction may be grounded.

(4) Correct polarity of lead wire and thermocouple.

(5) Check for vibration or shock.

(6) A calibration check for meter accuracy can be made with a Wheelco Portable Model 330 or equivalent.

(7) Do not oil or grease any part of the instrument.

In event it is found necessary to remove the plug-in meter assembly, follow these steps:

(A) Remove control set point knob (Bristol #6 wrench).

(B) Remove the four cover screws.

(C) Remove cover straight forward to prevent damage to internal meter parts.

(D) Loosen the two screws in lower meter chassis corners.

(E) Insert fingers behind the two lugs and pull forward carefully to avoid sudden jarring.

(F) Place a jumper wire across the prongs on the back of the meter to dampen the movement.

(G) Position the red pointer to top of scale.
(H) As the meter is exposed, avoid dirt and metal chips.

Reassembly is of reverse procedure, being careful to line up the slotted lever for the zero adjustment pin when replacing the meter cover. Recheck for ambient temperature setting as previously described.

CONTROL MAINTENANCE AND SERVICING

If the control does not function properly and the temperature does not stay at the control point, check the following:

(1) Check power to the instrument. Should be 105 to 125 volts AC or 210 to 250 volts AC depending on chassis specifications.

(2) Replace electronic tube. Two jacks are provided on the chassis to read voltage across the relay coil. With the red control index well above the meter indicator, the voltage reading should be 90 to 125 volts DC. When the red index is below the meter indicator, the reading should be 15 volts or less.

(3) Relay limits can be checked by moving the red index slowly past the meter indicator. Relay pull-in voltage is 60 to 80 volts DC, drop-out is 30 to 50 volts DC. These readings can be noted as the signal lights operate.

(4) Replace chassis. Take advantage of the interchangeable plug-in components if other instruments of the same type and voltage are available.

(5) Check external circuit for sticking valve or contactors, fuses, grounded or shorted wiring, etc.

(6) To alter the control chassis in the field for a different line voltage, change the transformer primary connections per the following: (Also see internal wiring diagram)

230 volt:
Red to pin 10 (L2)
Green-Yellow to pin 12 (L1)
Connect Red-White to Green and tape

115 volt:
Red and Green to pin 10 (L2)
Red-White and Green-Yellow to pin 12 (L1)

The mercury tube relay voltage must also be changed to correspond with line voltage.

(7) Tube number 5814 can be used in place of EYZP 70-9 (12AU7) if desired.

(8) Connect a grounding wire to the "G" terminal if the system is ungrounded.

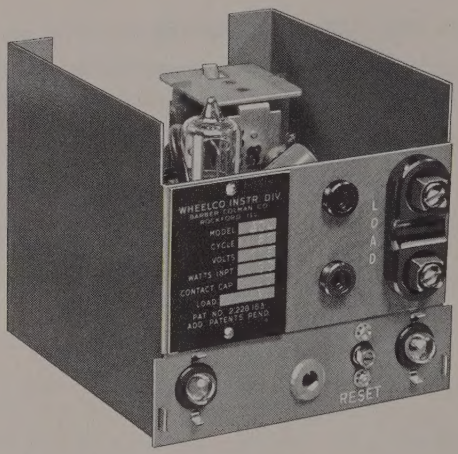
SUGGESTED REPLACEMENT PARTS

It is suggested that a few spare parts be carried by the user to insure against possible emergencies and accidental damage. These are listed in the order of probable relative need:

	Part No.
*Electronic tube 12AU7	EYZP 70-9
Thermocouple	
Mazda pilot lamps (#51)	36-022-1
Chassis complete with 12AU7 tube for	
115 V/60C	A3615
230 V/60C	A3616
115 V/25C	A3617
230 V/25C	A3618
Mercury switch	
115 V/60C	32-167
230 V/60C	32-168
115 V/25C	32-169
230 V/25C	32-170
Mercury Tube only	32-171

*NOTE: We recommend purchase of the 12AU7 tube from the Wheelco Instruments Division, Barber-Colman Company, to insure instrument functioning as designed. Tube 5814 can also be supplied.

MATERIAL WARRANTY: All equipment except tubes, photocells, and thermocouples, which within one year from date of shipment is found to have been originally defective, will be repaired (replaced if necessary) free of charge, if returned immediately, prepaid to the factory at Rockford, Illinois. The seller shall not be liable to the purchaser, or to any other person, firm or corporation for any direct, indirect or consequential damages or injury of any kind or character; that by acceptance of such equipment the purchaser shall accept and assume all liability for any and all damages or injuries that may result from the use or misuse of such equipment by the purchaser, or by any other person, firm or corporation; and that there shall be no other warranty whatever, expressed or implied, with respect to such equipment.



Warranty . . .

Please fill out the Warranty and Inspection Card and return, postage paid.

Warranty and Inspection Card — PLEASE FILL OUT AND RETURN

This equipment is guaranteed in accordance with the statement of warranty appearing on our quotation and acknowledgement forms. Upon receipt of this card properly filled out Warranty becomes effective. All Wheelco instruments are manufactured to the highest standards of quality and are carefully inspected before packing. Instruments which have been damaged or fail to operate upon installation, should be reported to the factory at once.

Wheelco Instruments Division
Barber-Colman Company

MODEL NO.
SERIAL NO.
CALIBRATION INSP.
FINAL INSPECTION

Date Received		
Company		
Street		
City	Zone	State
By		Title

COMMENTS

MP MASTER
MA32121